LOUISVILLE
MERIT K.S. MEN. S.P. -720 (PC)
MERIT K.S. MEN. 4'S -722 (PC)

Effective Date: June 15, 1980

CIGARETTE DESCRIPTIVE FOR: MERIT K.S. MENTHOL S.P.
MERIT K.S. MENTHOL 4'S

COPY

Length - 84.4mm

Circumference - 25.0mm

Filter - 25.0mm

Cigarette Rod:

Filler - Merit K.S. Menthol

Cuts - 30/Inch

Paper - Schweitzer 110-6/DeMauduit Ref. 110-6/Ecusta 753; 27.5mm x 6500m;
P.M. Material Code 10-123-A

Print Die - Machine Number

Ink - Marlboro Green #22602; P.M. Material Code 60-908-A

Circumference - 25.0mm

Length - 59.4mm

Cigarette:

Tipping - 64mm x 3200m Merit DGL (GSR-156) Laser; P.M. Material Code 12-704-A

Tipping Adhesive - Bulk: Ajax 563-6; P.M. Material Code 61-001-A

Pack Moisture - 13.10%(20's); 13.40%(4's)

Rod Moisture -

Total R.T.D. - 5.40 inches of water -Diluted

Plug R.T.D. - 4.60 inches of water

Dilution Target - 30% ± 5%

Prepared By: Glenn E. Barnett

Approved By: R. L. Myracen
Operations Services

/dyd

This supersedes specification dated May 30, 1980. Reason for change:
Tipping paper changed from 64mm x 2700m Merit DGL; P.M. Material Code 12-507-A to 64mm x 3200m Merit DGL (GSR-156) Laser; P.M. Material Code 12-704-A.

2057666239

Source: https://www.industrydocuments.ucsf.edu/docs/ypdn0004